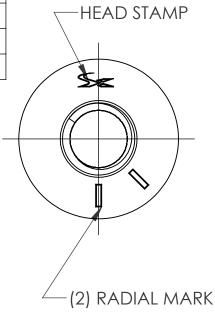
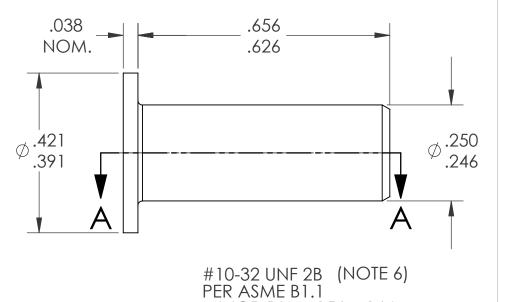
REVISIONS									
REV.	DESCRIPTION	DATE	ECN						
А	INITIAL RELEASE	5/8/09	1179						
В	TOLERANCE CHANGE	5/22/09	1186						
С	UPDATE TO CURRENT FORMAT	6/3/10	1316						





NOTE:

1. GRIP RANGE: .130 - .180

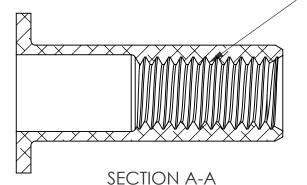
2. HOLE SIZE: .250 +.006/-.000 AFTER ALL APPLIED FINISHES.

3. INSTALLED LENGTH: .390 REF.

4. LUBRICATION: NONE

5. INSTALLATION TOOL: SPIN-PULL

 MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.



MINOR DIA.: .156 - .164-

QUIREMENT. SPECIFIC C			QUEST.	LZ	_	SE	CTION A-	·A		
			UNLESS OTHERWISE SPECIFIED:		NAME	DATE				
			DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL A5056/A6053-T4 FINISH	DRAWN	TWR	5/8/09				
				CHECKED			TITLE:			
				ENG APPR.	JVK	5/8/09				
				MFG APPR.			FLAT HEAD OPEN END			
				Q.A.	JVK	5/8/09				
PROPRIETARY AND CONFIDENTIAL THIS DRAWING, AND THE INFORMATION CON- TAINED HERIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPARY.				COMMENTS:  E-mail: info@sherex.com www.sherex.com		SIZE DWG. NO. REV CA-1032A-180 C				
SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.	NEXT ASSY	USED ON	NONE	Phone: 866-474-3739 Fax: 716-875-0358					C	
	APPLI	CATION	DO NOT SCALE DRAWING				SCALE: 2:1	WEIGHT: kg	SHEE	T 1 OF 1